

What is claimed:

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1. A book comprising multiple pages and a pocket insert bound along a binding, wherein the pocket insert comprises:
a base sheet of paper material comprising a binding edge bound to the binding; and

5 a pocket sheet of paper material, the perimeter of which is defined by an attached edge section and a free section, the attached edge section being attached to the base sheet and the free edge section being unattached to the base sheet to form a pocket with a pocket opening along the free edge section,

10 wherein the base and pocket sheets are arranged such that the pocket opening faces the binding.

2. The book of claim 1, wherein the pocket opening extends substantially parallel to the binding edge of the base sheet.

3. The book of claim 1, wherein the pocket sheet has a width smaller than a width of the base sheet but at least half the width of the base sheet.

4. The book of claim 3, wherein the pocket sheet has a width at least 60 percent of the width of the base sheet.

5. The book of claim 1, wherein the base sheet and the pocket sheet are formed of separate sheets of paper material that are adhered to one another along the attached edge section of the pocket sheet.

6. The book of claim 1, wherein the base sheet comprises:
a first edge,
a second edge opposed to the first edge and defining the binding edge, the first and second edges defining a width of the base
5 sheet, and

third and fourth edges opposed to one another and disposed between the first and second edges, the third and fourth edges defining a length of the base sheet.

7. The book of claim 6, wherein the pocket sheet comprises:
a first edge attached to the base sheet,

a second edge opposed to the first edge, the first and second edges defining a width of the pocket sheet, at least a portion of the second edge being unattached to the base sheet for forming the pocket opening, and

third and fourth edges opposed to one another and disposed between the first and second edges, the third and fourth edges defining a length of the pocket sheet and being attached to the base sheet; wherein the pocket sheet has a shorter width than the base sheet.

8. The book of claim 7, wherein the base sheet and the pocket sheet are adhered to one another along their respective first edges, third edges and fourth edges.

9. The book of claim 7, wherein the first edges of the base sheet and the pocket sheet are parallel to the second edges of the respective sheets, and the third edges of the base sheet and the pocket sheet are parallel to the fourth edges of the respective sheets.

10. The book of claim 9, wherein the base sheet and the pocket sheet are further adhered to one another along a strip parallel to the third and fourth edges of the sheets, so as to separate two pockets formed between the sheets.

11. The book of claim 7, wherein the base sheet and the pocket sheet are formed of a single section of paper material.

12. The book of claim 11, wherein the single section is folded along a fold line defining the first edges of the base sheet and the pocket sheet.

13. The pocket of claim 7, wherein the pocket sheet first edge is attached to the base sheet with an adhesive proximate to the base sheet first edge, the pocket sheet third edge is attached to the base sheet with an adhesive proximate to the base sheet third edge, and the pocket sheet fourth edge is attached to the base sheet with an adhesive proximate to the base sheet fourth edge.

14. The book of claim 13, wherein the pocket sheet is attached to the base sheet with an adhesive along a strip extending widthwise between the third and fourth edges of the sheets.

15. The book of claim 14, wherein the widthwise strip separates two pockets formed by the base sheet and the pocket sheet, both pockets opening towards the base sheet first edge.

16. The book of claim 1, wherein the base sheet is formed of a rectangular sheet of paper having a length of about 11 inches and a width of 8 to 8.5 inches.

17.) The book of claim 16, wherein the pocket sheet is formed of a rectangular sheet of paper having a length of about 11 inches and a width of 5 to 6 inches.

18.) The book of claim 17, wherein the multiple pages are rectangular sheets having a length of about 11 inches and a width of about 8.5 inches.

19. The book of claim 1, further comprising a front cover and a back cover bound along the binding, the pages and pocket insert being disposed between the front and back covers.

Subrad 20. The book of claim 19, further comprising a diskette retained in the pocket.

21. The book of claim 15, further comprising diskettes retained in both pockets.

22. A pocket insert defined by a generally rectangular base sheet of paper material and a generally rectangular pocket sheet of paper material, the base sheet comprising:

5 a first edge, a second edge opposed to the first edge for binding to a binder, the first and second edges defining a width of the first sheet, and third and fourth edges opposed to one another and disposed between the first and second edges, the third and fourth edges defining a length of the first sheet;

the pocket sheet comprising:

- 10 a first edge attached to the base sheet, a second edge opposed to the first edge, the first and second edges defining a width of the pocket sheet, at least a portion of the second edge being unattached to the base sheet for forming a pocket opening, and third and fourth edges opposed to one another and disposed between the first and
- 15 second edges, the third and fourth edges defining a length of the pocket sheet and being attached to the base sheet; wherein the second sheet has a shorter width than the first sheet and a width at least half the width of the base sheet.

23. The pocket insert of Claim 22, wherein the base sheet and the pocket sheet are formed of separate sheets of paper material that are adhered to one another along their respective first edges, third edges and fourth edges.

24. The pocket insert of Claim 23, wherein the base sheet and the pocket sheet are further adhered to one another along a strip parallel to the third and fourth edges of the sheets, so as to separate two pockets formed between the sheets.

25. The pocket insert of Claim 22, wherein the base sheet is formed of a rectangular sheet of paper having a length of about 11 inches and a width of 8 to 8.5 inches, and the pocket sheet is formed of a rectangular sheet of paper having a length of about 11 inches and a
- 5 width of 5 to 6 inches.

26. A method of binding a book comprising:

assembling in a stacked arrangement multiple pages and a pocket insert, wherein the pocket insert comprises:

- a base sheet of paper material comprising a binding edge; and a
- 5 pocket sheet of paper material, the perimeter of which is defined by an attached edge section and a free edge section, the attached edge section being attached to the base sheet and the free edge section being unattached to the base sheet to form a pocket with a pocket opening along the free edge section; and

10 ~~binding the pages and the pocket insert, wherein the pocket insert is bound along its binding edge and the base and pocket sheets are arranged such that the pocket opens towards the binding.~~

27. The method of Claim 26, comprising assembling a back and front cover in the stacked arrangement, and binding the covers, pages and pocket insert.

28. The method of Claim 27, wherein the back and front covers are arranged adjacent one another in the stacked arrangement, and the pocket insert is arranged at the top of the stacked arrangement during binding.

29. The method of Claim 28, further comprising inserting a diskette into the pocket insert following the binding operation.

30. The method of Claim 29, wherein the pages and pocket insert are assembled in the stacked arrangement by an automated collator.

Sub B9 31. A method of making a series of books, each book including multiple pages, a pocket insert, and front and back covers bound along a common binding, comprising:

5 making multiple copies of individual pages by copying textual material on to the pages with a copier, and collating the copied pages in a collator of a copier to form stacked arrangements of copied pages for books in the series;

10 adding to each stacked arrangement a pocket insert, a front cover and a back cover; and binding the stacked arrangement with binders,

15 wherein the pocket insert comprises: a base sheet of paper material substantially corresponding in shape to the book pages and comprising a binding edge; and a pocket sheet of paper material, the perimeter of which is defined by an attached edge section attached to the base sheet and a free edge section unattached to the base sheet, to form a pocket with a pocket opening along the free edge section;

wherein the pocket insert is bound along its binding edge such that the pocket opens towards the binding.

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